

CLAIM AMENDMENTS

1 1. (currently amended) A box-erecting apparatus
2 comprising:
3 a supply holding a stack of flattened blanks;
4 an erecting station spaced in a horizontal transport
5 direction from the supply and provided with means including a
6 plunger for erecting a flattened blank into an upwardly open box;
7 a vertically displaceable horizontal support displaceable
8 horizontally in the transport direction between the supply and the
9 station and positioned to receive a flattened blank;
10 an inner arm between the supply and the station and
11 having an inner end pivoted about a horizontal inner axis
12 transverse to the transport direction and an outer end;
13 an outer arm having an inner end pivoted on the inner-arm
14 outer end about a horizontal outer axis generally parallel to the
15 inner axis and an outer end;
16 a grab on the outer-arm outer end; and
17 drive means for pivoting the arms about the respective
18 axes between a position with the grab engaging one of the blanks in
19 the support supply and a position depositing one of the blanks on
20 the support.

1 2. (original) The box-erecting apparatus defined in
2 claim 1 wherein the drive means includes respective independently
3 operable drives connected to the arms.

3. (canceled)

4. (canceled)

1 5. (previously presented) The box-erecting apparatus
2 defined in claim 1 wherein the supply and inner axes are
3 horizontally displaceable on the apparatus.

1 6. (previously presented) The box-erecting apparatus
2 defined in claim 1 wherein the plunger is vertically adjustable.

1 7. (original) The box-erecting apparatus defined in
2 claim 6 wherein the plunger is vertically shiftable between an
3 upper position and a lower position and the upper position is
4 adjustable.

1 8. (original) The box-erecting apparatus defined in
2 claim 1 wherein the erecting station includes elements engageable
3 with flaps of the blank.

1 9. (original) The box-erecting apparatus defined in
2 claim 8 wherein the elements form an upwardly open die into which
3 the plunger can engage.

1 10. (previously presented) The box-erecting apparatus
2 defined in claim 1 wherein the supply holds the blanks generally in
3 vertical planes generally perpendicular to the direction.